

Indian Minerals Yearbook 2017

(Part-I)

56th Edition

STATE REVIEWS (Tamil Nadu)

(FINAL RELEASE)

GOVERNMENT OF INDIA MINISTRY OF MINES INDIAN BUREAU OF MINES

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TAMIL NADU

Mineral Resources

Tamil Nadu is the leading holder of country's resources of vermiculite, molybdenum, dunite, rutile, garnet, and ilmenite. The State accounts for the country's 79% vermiculite, 65% dunite, 48% garnet, 52% molybdenum, 25% sillimanite and 16% fire clay resources. As per AMD of the Department of Atomic Energy, Tamil Nadu accounted for 167.70 million tonnes of Ilmenite resources and 7.85 million tonnes of Rutile resources.

Important minerals that are found to occur in the State are: bauxite in Dindigul, Namakkal, Nilgiris & Salem districts; dunite/pyroxenite in Salem district; felspar in Coimbatore, Dindigul, Erode, Kanchipuram, Karur, Namakkal, Salem & Tiruchirapalli districts; fireclay in Cuddalore, Kanchipuram, Perambalur, Pudukottai, Sivaganga, Thiruvallur, Tiruchirapalli, Vellore & Villupuram districts; garnet in Ramanathapuram, Tiruchirapalli, Tiruvarur, Kanyakumari, Thanjavur & Tirunelveli districts; granite in Dharmapuri, Erode, Kanchipuram, Madurai, Salem, Thiruvannamalai, Tiruchirapalli, Tirunelveli, Vellore & Villupuram districts; graphite in Madurai, Ramnathapuram, Sivaganga & Vellore districts; and gypsum in Coimbatore, Perambalur, Ramnathapuram, Tiruchirapalli, Tirunelveli, Thoothukudi & Virudhunagar districts. Similarly, occurrences of minerals, such as, lignite deposits are located in Cuddalore, Ariyalur, Thanjavur, Thiruvarur, Nagapattinam, Ramnad, Shivganga & Ramanathapuram districts; limestone in Coimbatore, Cuddalore, Dindigul, Kanchipuram, Karur, Madurai, Nagapattinam, Namakkal, Perambalur, Ramnathapuram, Salem, Thiruvallur, Tiruchirapalli, Tirunelveli, Vellore, Villupuram & Virudhunagar districts; magnesite in Coimbatore, Dharmapuri, Karur, Namakkal, Nilgiri, Salem,

Tiruchirapalli, Tirunelveli & Vellore districts; quartz/silica sand in Chennai, Coimbatore, Cuddalore, Dharmapuri, Dindigul, Erode, Kanchipuram, Karur, Madurai, Namakkal, Periyar, Perambalur, Salem, Thiruvallur, Thiruvarur, Nagapattinam, Tiruchirapalli, Villupuram, Virudhunagar & Vellore districts; talc/steatite/soapstone in Coimbatore, Salem, Tiruchirapalli & Vellore districts; titanium minerals in Kanyakumari, Nagapattinam, Ramanathapuram, Thiruvallur, Tirunelveli & Thoothukudi districts; vermiculite in Dharmapuri, Tiruchirapalli & Vellore districts; and zircon in Kanyakumari district have been established.

Other minerals that occur in the State are: apatite in Dharmapuri & Vellore districts; barytes in Erode, Madurai, Perambalur, Tirunelveli & Vellore districts; bentonite in Chengai-Anna district; calcite in Salem district; china clay in Cuddalore, Dharmapuri, Kanchipuram, Nilgiris, Sivaganga, Thiruvallur, Tiruvannamalai, Tiruchirapalli & Villupuram districts; chromite in Coimbatore & Salem districts; copper, lead-zinc and silver in Villupuram district; corundum and gold in Dharmapuri district; dolomite in Salem & Tirunelveli districts; emerald in Coimbatore district; iron ore (magnetite) in Dharmapuri, Erode, Nilgiris, Salem, Thiruvannamalai, Tiruchirapalli & Villupuram districts; kyanite in Kanyakumari & Tirunelveli districts; molybdenum in Dharmapuri, Dindigul & Vellore districts; pyrite in Vellore district; sillimanite in Kanyakumari, Karur & Tirunelveli districts; tungsten in Madurai & Dindigul districts; and wollastonite in Dharmapuri & Tirunelveli districts (Table-1). District-wise reserves/resources of lignite are provided in Table-2.

In addition to the above, Petroleum and natural gas deposits are found to be located in Cauvery basin area.

Table - 1: Reserves/Resources of Minerals as on 1.4.2015: Tamil Nadu

Propert Prop				Reserves	es					Remainin	Remaining Resources				E
STD111 STD112 STD122 STD221 STD221 STD222 STD232 STD334 (B) Occupancy STD221 STD222 STD222 STD334 (B) Occupancy STD232 STD334 (B) Occupancy STD334 STD344 (B) Occupancy STD344 S	Mineral	Unit	Proved	Proba	ıble	Total	Feasibility	Pre-fe	ısibility	Measured		Inferred	Reconnaiss	nnce Total	resources
State Counter Counte			SID III	STD121	STD122	(A)	STD211	STD221	STD222	STD331	STD332	STD333	STD334		(A+B)
State Course Co	Anatite	tonne	1			1	,	,	,	,	,	240000	1	240000	240000
Fig.	Rarytes	tonne	٠	•	•	,	,	,	1	,	500	221919	•	222419	222419
lite of the circle of the circ	Bauxite	'000 tonnes		'	'	379	1	1141	3564	096	10084	8363	'	24112	24491
	Bentonite##	_		•	•		1	1	1	1	3725333	5818519	•	9543852	9543852
tite (000 tonnes)	Calcite#		٠	•	•	,	1	1	1	1	1	116632	,	116632	116632
111 111	China clay#		•	•	•	•	1	1	1	1	327	56570	•	56897	56897
The color	Chromite		•	1	•	•	•	•	1	7	•	276	1	282	282
1000 tonnes	Copper														
1 0000 tonnes 1 1 1 1 1 1 1 1 1	Ore	'000 tonnes	•	•	1	•	•	•	1	200	290	•	1	790	790
time tonne tonne time time time time time time time tim	Metal	'000 tonnes	ı	1	1	'	1	ı	1	1.08	2.73	1	1	3.81	3.81
ite* '000 tonnes	Corundum	tonne	1	•	1	•	1	•	ı	ı	ı	4000	1	4000	4000
	Dolomite#	'000 tonnes	İ	1	1	'	1	i	1	2010	135	ı	1	2145	2145
Type 100 mode 738656 23386 7134 769176 1896213 620530 1101842 18870 69822 5454656 - 9172741 9971 y* 0000 tonnes 25253 438 7134 769176 13952 3971 11842 1561 - 102202 - 113528 1 nary tonne 225534 1382194 1845815 21936 1342191 2378497 1560 - 67000 - 13528 - 13528 - 13528 - 13528 - 13528 - 13528 - 13528 - 13528 - - 67000 - - 67000 -	Dunite#	'000 tonnes		1	1450	8793	•	ı	102190	,	ı	5773	5044	113007	121800
y ⁴ 000 tonnes 2523 458 155 3136 3952 3971 1842 1561 - 102202 - 113528 1 aary) tonne 22554 238067 1382194 1845815 21936 1342191 2378497 15000 1425996 19888574 - 25072194 267000 arry) tonne 225554 238067 1382194 18458 - 45690 8234 7 - 67000 - 67000 schell tonne 2495188 - 45690 8234 7 - 503818 - 557749 5 schell tonne 2495188 - 45690 8234 7 - 503818 - 557749 5 schell tonne 2495188 - 469 6786 2486 2456 2456 2456 2456 2456 2456 2456 2456 24676 38639 - 4613707	Felspar*	tonne	738656	23386	7134	769176	1896213	620530	1101842	18870	69822	5465465	1	9172741	9941916
tone 22554 238067 1382194 1845815 21936 1342191 2378497 15000 1425996 19888574 - 25072194 269 lary tone	Fireclay#	'000 tonnes		458	155	3136	3952	3971	1842	1561	ı	102202	1	113528	116663
Table Tabl	Garnet	tonne	225554	238067		1845815	21936	1342191	2378497	15000	1425996	19888574	•		26918009
Harman H	Gold														
rary) tonne	Ore														
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sum** '000 tonnes 137 - 46 183 19 469 6786 25 249 19540 10 27099 27099 27090 one one - - - - 167000 81359 - 248359 248 nite tonne - - - - 167000 81359 - 248359 248 1-Zinc 1-Zinc - - - - - - - 248359 -	Graphite	tonne	2495188	•		3305638	28708	39486	2486	29136	647500	3866390	•	4613707	7919345
ore one - <td>Gypsum#</td> <td>'000 tonnes</td> <td></td> <td>•</td> <td>46</td> <td>183</td> <td>19</td> <td>469</td> <td>6786</td> <td>25</td> <td>249</td> <td>19540</td> <td>10</td> <td>27099</td> <td>27282</td>	Gypsum#	'000 tonnes		•	46	183	19	469	6786	25	249	19540	10	27099	27282
probabilitie font former connective font former connective font former connective co	Iron ore														
Formula Form	(Magnetite)		1	1	1	•	•	•	1	1	169388	110728	226921	507037	507037
1-Zinc	Kyanite	tonne	ı	•	1	•	1	1	1	ı	167000	81359	1	248359	248359
1000 tonnes	Lead-Zinc														
'000 tonnes - - - - 2.26 5.48 - - 7.74 '000 tonnes - - - - - - 7.74 - 7.74 '000 tonnes 334445 82892 56572 473909 209632 99882 91350 92843 33440 598942 - 1126088 159 '000 tonnes 73499 40 38 73577 499 6224 11529 17 737 5643 - 24649 9	Ore	'000 tonnes	ı	1	1	'	1	ı	1	200	590	1	1	790	790
'000 tonnes - - - - - - 36.52 '000 tonnes 334445 82892 56572 473909 209632 99882 91350 92843 33440 598942 - 1126088 15 '000 tonnes 73499 40 38 73577 499 6224 11529 17 737 5643 - 24649	Lead metal	'000 tonnes	1	1	1	•	1	1	•	2.26	5.48	1	1	7.74	7.74
'000 tonnes 334445 82892 56572 473909 209632 99882 91350 92843 33440 598942 - 1126088 15 '000 tonnes 73499 40 38 73577 499 6224 11529 17 737 5643 - 24649	Zinc metal	'000 tonnes		•	•	•	1	1	1	11.76	24.76	ı	•	36.52	36.52
'000 tonnes 73499 40 38 73577 499 6224 11529 17 737 5643 - 24649	Limestone	'000 tonnes		82892	56572	473909	209632	99882	91350	92843	33440	598942	ı	1126088	1599997
	Magnesite	'000 tonnes		40	38	73577	499	6224	11529	17	737	5643	•	24649	98226

Table -1(Concld.)

Unit Proved Probable Total Feasibility Pre-ft STD 111 STD121 STD122 (A) STD211 STD221 STD221 tonne 1500000	Probable Total Feasibility STD121 STD21 STD2 STD122 (A) STD211 STD2	Total Feasibility D122 (A) STD211 STD2	Feasibility STD211 STD2	STD2	STD22 1500	Pre-feasibility 21 ST	sibility STD222	Remaining Resources Measured Indicated STD331 STD332 36000 569304	Resources Indicated STD332 569304	Inferred Reconna: STD333 STD3 A7777694 167800	Reconnaissa STD334 167800 1	Inferred Reconnaissance Total STD333 STD334 (B) 777694 167800 10050798	Total resources (A+B)	
tonne 000 tonnes			1 1	1 1		1 1	1050		83	287	4459.33 24	50.34	5929.67 24	5929.67 24
'000 tonnes 25086 3493 1199 29778 28196 tonne	3493 1199 29778	1199 29778	29778		2819	9 -	15176	2191	3387	95837	26931	1 1	171718	201496
tonne					4246		4000	13699981	1 1	15.87	26.68 3612154	1 1	42.55 17320381	42.55 17460565
'000 tonnes 559 tonne 559		. 559	. 559	. 559	559		210	1762	27	1 1	553	250000	3110	3110
tonne 1522014 - 1522014 - tonne		- 1522014	- 1522014	522014					1 1 1		343051 3533	50	50 343051 3533	50 1865065 3533

Note: The proved and indicated balance recoverable reserves of crude oil and natural gas in the State as on 1.4.2016 are 10.80 million tonnes and 47.59 billion cu m, Figures rounded off respectively.

Declared as Minor Minerals vide Gazette Notification dated 10.02.2015 ## Minor Minerals before Gazette Notification dated 10.02.2015

Table - 2: Reserves/Resources of Lignite as on 1.4.2017: Tamil Nadu

(In million tonnes)

District	Proved	Indicated	Inferred	Total
Total	4093.53	22632.87	9055.98	35782.38
Cuddalore	3189.30	2094.78	1302.23	6586.31
Ariyalur	904.23	302.50	481.07	1687.80
Thanjavur	-	2290.71	72.66	2363.37
Thanjavur & Thiruvarur	-	17248.06	3123.46	20371.52
Thanjavur & Nagapattinam	-	359.71	926.62	1286.10
Thiruvarur & Nagapattinam	-	-	574.05	574.05
Ramanathapuram	-	168.83	1590.68	1759.51
Ramnad	-	-	964.97	964.97
Ramnad & Sivaganga	-	-	20.24	20.24

Source: Coal Directory of India, 2016-17.

Exploration & Development

The details of exploration activities conducted by GSI & various agencies for lignite and other minerals during 2016-17 are furnished in Table - 3.

During 2016-17, National Oil Companies (NOC) continued their seismic survey and acquired seismic data in the state.

Production

The principal minerals produced in the state were lignite, natural gas (utilised), limestone, petroleum (crude), magnesite, garnet (abrasive), graphite (r.o.m.), bauxite and vermiculite in 2016-17.

The value of minor minerals' production was estimated at `409 crore for the year 2016-17.

The number of reporting mines was 236 in 2016-17 in case of MCDR minerals. (Table-4)

Table -3: Details of Exploration Activities in Tamil Nadu, 2016-17

Agency/	Location	Ma	pping	Drill	ing	Sampling	Remarks
Mineral/ District		Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
GSI Gold Krishnagiri	Maharaja gadai Bargur block	-	-	-	-	-	G4 reconnaissance survey for gold was taken up between Maharaja gada: Bargur block. Analytical results show low value of Au except for samples collected from one trench which have given comparatively high values of Au where its concentration reached up to 509 ppb over 0.80 m. The concentration of Cu (in BIF amphibolites & quartz vein) ranges from 6 to 465 ppm whereas the maximum concentration recorded for Zn is 240 ppb. During SEM studies two grains of gold 0.5 pm size were identified in one amphibolites sample
Lignite Ramanan- thapuram	Kalari North Sector, Ramanad sub-basin		27.0	11	5,020.55		G3 stage preliminary exploration for Lignite was carried out in this area The explored area is located to the south of Bogalur East Sector and east of Tiyanur Sector in the East Coast Lignite Field, Tamil Nadu, which is central part of Ramnad Sub-Basin located in the southern part of the Cauvery Basin. The investigation was initiated during field season 2015-2016 and continued up to 2016-2017 Geophysical logging was carried out in nine boreholes. Single regionally persistent lignite seam which splits into three major seams (namely IA IB & IC) of the previously explored Tiyanur Sector and Bogalur East Sector has been established Cumulative thickness of lignite seams in boreholes drilled varies from 3.20 to 15.00 m and intersected in a depth range of 371.00 to 463.40 m with partings of cumulative thickness ranging between 3.00 and 25.50 m Lignite extend over a strike distance of about 7 km and about 6 km along dip direction in the Kalari North Sector. The quality of lignite in Ramnad sub-basin is comparable to the overall lignite quality of the Neyvell and Mannargudi Lignite fields. The average moisture content of the lignite is assumed as 45%. Analytical result of 60 samples generated from nine boreholes has been received. The

(Contd.)

weighted recalculated ash content band

Table - 3 (Contd.)

Agency/	Location	Mar	oping	Drill	ing	Sampling	Remarks
Mineral/ District		Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
							by band lignite samples varies from 3.62 to 22.84%. The weighted recalculated volatile matter varies between 20.99 and 35.14% and fixed carbon content varies between 11.17 and 23.48%. The weighted recalculated calorific value ranges from 1470.61 K. Cal/Kg to 3543.30 K. Cal/Kg and about 50 % of band-byband samples analysed show a calorific value of more than 3000 K. Cal/Kg. A total of 221.90 million tonnes of "Inferred" category of lignite has been estimated over an area of 23.194 sq km which includes 80.63 million tonnes of lignite 'A' grade and 141.27 million tonnes of lignite 'B' grade established in Kalari North Sector between a depth range of 371.00 to 463.40 m.
Sulphide (Ba Dindigul & Karur	semetal) Idaiyakottai zone	1:12500	100	-	-	19	Large-scale geological mapping has been carried out in and around Idaiyakottai. The chemical analytical results so far received have not indicated significant base metal mineralisation zones. However the Cu values range between 0.10% and 0.52% for 19 samples collected from Devanayakkanur and also the following spotted values are observed a) 1.5 km north of Kannimarpalaiyam – 0.14% of Cu, b) 0.5 km SW of Pappanayakkanpatti – 0.88% of Cu & c) 1.5 km SW of Pappanayakkanpatti – 4.86% of Cu.
Iron ore Namagiripettai & Tammampatt Namakkal & Salem	Pachchudaiyan- i, palaiyam block	1:12500	100		-	406	G4 stage reconnaissance survey for iron ore was taken up in the BMQ between Namagiripettai and Tammampatti, Namakkal and Salem has been carried out by geological mapping & sampling. A total of 406 nos. of BRS was collected from BMQ bands for iron ore analysis and 10 limonitised/oxidized samples for gold analysis. In Pachchudaiyanpalaiyam block, 3 BMQ bands have been delineated. Band I has a cumulative strike length of 4.65 km with an average outcrop width of 8 m. The Fe value ranges from 10.40 to 43.74% (avg. 31.73% Fe). Band II has a (Contd.)

Table - 3 (Contd.)

Agency/	Location	Ma	pping	Drill	ling	Sampling	Remarks
Mineral/ District	Location	Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
							cumulative strike length of 4.25 km with an average outcrop width of 6 m. The Fe value ranges from 15.72 to 40.29% (avg. 29.77% Fe). Band III has a strike length of 1.7 km with an average outcrop width of 6.4 m and Fe value ranges from 21.77 to 33.06% (avg. 28.77% Fe). Band IV is a minor band.
Namagiripet and Tamma- mpatti, Nam kal and Saler	ıak-						In this block, 4 major BMQ bands were delineated. Band I has a cumulative strike length of 1.1 km with an average outcrop width of 0.95 m. The Fe ranges from 19.58 to to 20.17% (avg. 19.87% Fe). Band II extends up to a strike length of 3 km with average outcrop width of 1.8 m and the Fe value range from 7.16 to 35.22% (avg. 15.15% Fe). Band III has a strike length of 3.7 km with an average outcrop width of 2.5 m approx The Fe ranges from 8.33 to 33.24% (avg. 19.81% Fe) and band IV has the longest cumulative strike length of 7.17 km with an average outcrop width of 5.9 m. The Fe value ranges from 5.11 to 39.12% (avg. 22.96% Fe). Nine minor bands were also reported in this block.
	Ulipuram block						In this block, two major BMQ bands were delineated. Band I has a cumulative strike length of 3.1 km with an average outcrop width of 7.8 m. The Fe ranges from 13.81 to 37.57% (avg. 21.99% Fe). Band II has a strike length of 1.55 km with an average outcrop width of 8.25 m. The Fe ranges from 12.41 to 38.99% (avg. 27.96% Fe). Two minor bands have also been identified measuring 1 km and 0.25 km in strike length. Ore resources were estimated for all the 3 blocks. The iron ore available in this area ranges from 9.13 to 39.78% FE. Hence, two cut-off grades were considered for resource estimation i.e. 10-25% Fe & 25 – 40% Fe. The total iron ore resources of both grades in Pachchudaiyanpalaiyam block is estimated at 7.391 million tonnes; in Kariyampatti block, it is 7.296 million tonnes and in Ulipuram block.

(Contd.)

Table - 3 (Contd.)

Location	Map	pping	Drill	ing	Sampling	Remarks
2000000	Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
						it is 4.779 million tonnes. Hence, total resources of low grade iron ore in the area is 19.466 million tonnes with an average of 26.25% Fe content over an average width of 6.36 m.
Mannadipatti Central block	1:1000	0.60	7	1221.00	528	G3 level exploration for molybdenum was carried out in this block. The Mannadipatti Central Block lies between Mannadipatti North and Mannadipatti South Block in Uttangari sub areas of Harur-Uttangari Belt extending over a strike length of 700 m and is having an area of 0.60 sqkm. Total 528 samples were collected for analysis of various minerals like Mo, Pb, Cu, W, Sn, Ta, Nv, Co. Au, Re, etc.Total resources estimated at 0.699 million tonnes with 0.031% molybdenum at 0.010% Mo cut-off. The resources include previous estimation made by different agencies in the area.
Mannadipatti Central block	1:12.500	175	-	-	-	G4 reconnaissance survey for Platinum Group of Elements in Samalpatti Complex has been carried out by large-scale mapping. Overall, the area reveals Pt values ranging from 5 to 170 ppb (Average of 12.77 ppb) and Pd values ranging from 5 to 284 ppb (Average of 11.83 ppb). The entire Samalpatti area shows average Pt + Pd values from 10 to 454 ppb (Average of 24.60 ppb).
Kempinkote block	1:1000	0.43	10	3363.00	292	MECL carried out exploration for gold ore in this block by mapping, drilling, sampling and chemical analysis of 1639 nos of primary & check drill core samples for gold, 110 nos primary samples for As, Cu, W, Ni, Co & Mo; 55 nos of composite samples for Au & Ag; 40 nos samples for each petrological & mineragraphic studie; 16 nos for XRD studies; 21 nos samples for spectrographic studies and 50 nos for specific studies determination. Estimated 1.385 million tonnes of gold ore with 2.70 g/t Au at 0.50 g/t Au cut-off under UNFC measured (331) category. This includes all previous estimations made by different exploration agencies.
	Mannadipatti Central block Kempinkote	Mannadipatti 1:1000 Central block Mannadipatti 1:12.500 Central block Kempinkote 1:1000	Mannadipatti 1:1000 0.60 Central block Mannadipatti 1:12.500 175 Central block Kempinkote 1:1000 0.43	Mannadipatti 1:1000 0.60 7 Central block Mannadipatti 1:12.500 175 - Central block Kempinkote 1:1000 0.43 10	Scale Area (sq km) No. of Meterage	Scale Area No. of Meterage (No.)

(Contd.)

Table - 3 (Concld.)

Agency/	Location	Ma	pping	Drill	ling	Sampling	Remarks
Mineral/ District	2004	Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
Limestone Cuddalore	Uchchimedu prospect		40	15	975	487	G3 exploration for limestone in the Vriddhachalam sub-basin was carried out to assess the limestone resource in Uchchimedu prospect. A total of 15 numbers of vertical boreholes (65m depth) was drilled at 500m spacing to ascertain the extension of limestone zones along and across the strike. The calcareous zone was intersected in all the boreholes. The overburden varies from 9.5 m in the north to 40.13m in the south along the main base line. A total of 26 numbers trench samples was collected from 3 trenches and the analytical data shows that the CaO% of limestone ranges from 36.14 to 43.41%. The thickness of the calcareous zone ranges from 25.00 to 45.00m and it is comparatively lesser in thickness along up dip direction. Out of 487 core samples, analytical results for 325 samples show that an average grade of CaO wt% varies from 40.38 to 45.18% for limestone zones. Overall, the entire calcareous zone analysed for 38.85% for 36.12 m thickness, indicating the marginal grade limestone. The thickest limestone intersected in boreholes is 34.70 m and 37.57 m with an average grade of CaO of 42.35% and 43.28%, respectively. Resource will be estimated after receiving the analytical results for all the core samples.

Table - 4: Mineral Production in Tamil Nadu, 2014-15 to 2016-17 (Excluding Atomic Minerals)

(Value in ` '000)

			2014-1	5		2015-	-16		2016-1	7 (P)
Mineral	Unit	No. of mines	Qty	Value ⁸	No. of mines	Qty	Value ^{\$}	No. of mines	~ •	Value ^{\$\$}
All Minerals		313		62274959	250		60766798	236		10945989
Lignite	'000t	3	25190	51122400	3	24227	49168000	3	26204	-
Natural Gas (ut.)	m c m	-	1192	-	-	1011	-	-	983	-
Petroleum (crude)	'000t	-	240	-	-	255	-	-	284	-
Bauxite	t	3	78372	44594	3	27146	19002	3	7269	4811
Ball Clay#	t	1	760	532	-	-	-	-	-	-
Clay (others)#	t	2	-	-	-	-	-	-	-	-
Dunite	t	-	73927	108310	-	-	-	-	-	-
Felspar#	t	-	51884	20078	-	-	-	-	-	-
Fireclay#	t	10	169458	28359	-	-	-	-	-	-
Garnet (abrasive)	t	2	10395	81663	2	10693	81737	3	10611	86229
Graphite (r.o.m.)	t	2	72956	57962	2	90825	73508	2	95061	57682
Gypsum	t	1	-	-	-	-	-	-	-	-
Limestone	'000t	209	22227	5989520	223	23008	6623612	209	23840	6087154
Lime Kankar#	t	1	111382	21089	-	-	-	-	-	-
Limeshell	t	1	30	30	1	-	-	1	-	-
Magnesite	t	13	225694	637938	15	264913	705318	14	223424	612564
Marl**	t	-	2039	568	-	-	-	-	-	-
Quartz#	t	58	21268	15725	-	-	-	-	-	-
Silica Sand#	t	5	74268	46933	-	-	-	-	-	-
Talc/Soapstone/Ste	eatite t	1	2750	825	-	-	-	-	-	-
Vermiculite	t	1	2222	4982	1	968	2170	1	1691	4098
Minor Minerals@		-	-	4093451	-	-	4093451	-	-	4093451

Note: The number of mines excludes petroleum (crude), natural gas (utilised) and minor minerals.

 $^{\$ \} Excludes \ the \ value \ of \ \ Petroleum \ (crude) \ \& \ Natural \ Gas \ (ut.) \ \$ \\ Excluding \ Fuel \ minerals.$

^{*} Associated with magnesite. ** Associated with limestone.

[@] Figures for earlier years have been repeated as estimates because of non-receipt of data.

[#] Declared as Minor Minerals before Gazettee Notification dated 10.02.2015

Table - 5 (Contd.)

Ramco Cement (formerly Madras Cement),

Ramco Cement (formerly Madras Cement),

Alathiyur Works, Distt. Ariyalur.

Capacity ('000 tpy)

3050

3500

Industry/plant

Mineral-based Industry

The present status of each mineral-based industry is not readily available. However, the important mineral-based industries in organised sector in the State are given in Table -5.

 $Table-5: Principal\ Mineral-based\ Industries$

Table – 5 : Principal Mineral-based I in Tamil Nadu	Industries	Ramco Cement (formerly Madras Cement) Ariyalur Plant, Govindpuram, Distt. Ariyal	
Industry/plant	Capacity ('000 tpy)	Ramco Cement (formerly Madras Cement) Chengalpet Grinding Unit, Uthiramerur, Distt. Kanchipuram (G).	600
Abrasives Carborandum Universal Ltd, Chennai.	NA	Ramco Cement (formerly Madras Cement) Valapady, Distt. Salem (G).	1600
Cutfast Abrasives Tools Pvt. Ltd, Chennai.	NA	Tamil Nadu Cements, Alangulam, Distt. Virudhunagar.	400
Asbestos Products Hyderabad Industries Ltd, Kannigaiper.	100	Tamil Nadu Cements, Ariyalur, Distt. Ariyalur.	500
Ramco Industries Ltd, Arakkonam, Distt. Vellore	NA	Zuari Cements Ltd, Chennai Grinding Unit Attipattu, Tiruvallur (G).	, 1000
Southern Asbestos Cement Ltd, Arrakonam. Distt. Vellore	NA	Ceramics Carborandum Universal Ltd, Hosur.	NA
Tamil Nadu Asbestos, Alangulam, Distt. Virudhunagar.	28.5	Murugappa Morgan Thermal Ceramics Ltd, Ranipet, Distt. Vellore.	5.44
Cement ACC Ltd, Madukkarai, Distt. Coimbatore.	1180	Neycer India Ltd, Vadalur, Distt. Cuddalore	9.0
Chettinad Cement Corpn. Ltd, Puliyar, Distt. Karur.	1700	Roca Bathroom Product Pvt Ltd, Ranipet, Distt. Erode.	12.6
Chettinad Cement Corpn. Ltd, Karikalli Distt. Dindigul.	4500	Roca Bathroom Product Pvt Ltd, Perundur Distt. Vellore.	rai, 24
Chettinad Cement Corpn. Ltd, Ariyalur.	5500	Spartek Ltd, Chennai.	NA
Dalmia Cements, Dalmiapuram, Distt. Tiruchirapalli.	4000	Copper Smelter Sterlite Industries (I) Ltd, Thoothukudi.	400 (Cu smelting) 205 (Cu cathode)
Dalmia Cements, Ariyalur.	2500		90 (wire rods) 1050 (H ₂ SO ₄)
India Cements Ltd, Sankarnagar, Distt. Tirunelveli.	2050	Fertilizer Coimbatore Pioneer Fertilizer Ltd, Muthugoundanpudur, Distt. Coimbatore.	66 (SSP) 30 (H ₂ SO ₄)
India Cements Ltd, Sankari, Distt. Salem (G).	860		3 (oleum)
India Cements Ltd, Dalavoi, Distt. Perambalur.	1850	Coramandal International Ltd, (Formerly EID Parry), Ranipet, Distt. N. Arcot.	132 (SSP) 33 (H ₂ SO ₄)
India Cements Ltd, Vallur, Distt. Chennai (G).	1100	Coramandal International Ltd,	330 (Complex)
Ultra-Tech Cement Ltd, Reddipalayam, Distt. Ariyalur.	1400	Ennore, Distt. Thiruvallur. Kothari Industrial Corp. Ltd, Ennore.	66 (SSP)
Ultra-Tech Cement Works (ARCW), Arakkonam (G).	1100	Madras Fertilizer Ltd, Manali, Distt. Thiruvallur.	486.8 (Urea) 840 (NP/NPKs)
Ramco Cement (formerly Madras Cement),	2000	Greenstar Fertilizers Ltd, Guindy.	115 (SSP)
R.S. Raja Nagar, Distt. Virudhunagar.	(Contd.)		(Contd.)

Table -5 (Contd.)

Refractory

Distt. Thiruvallur.

ABREF Pvt. Ltd, Gummidipoondi,

Table -5 (Contd.)		Table -5 (Concld.)	
Industry/plant	Capacity ('000 tpy)	Industry/plant	Capacity ('000 tpy)
Southern Petrochemical Industries Corpn. Ltd), Thoothukudi.	620 (Urea)	Sharda Ceramics Pvt. Ltd, Ambattur, Chenn	ai. 9.9
Chemicals Tanfac Industries Ltd, Cuddalore. 1	6.5 (anhydrous HF),	Shri Natraj Ceramic & Chemical Industries Dalmiapuram, Distt. Tiruchirapalli.	Ltd, 42
14	$16.5 \text{ (AlF}_3)$ $67.5 \text{ (H}_2\text{SO}_4)$ (Hydrofluoric acid)	VRW Refractories, Vanagaram.	21.6
	(speciality fluorides)	Zirconium Complex, Pazhakayal, Thoothukudi.	0.5 (Zr-Oxide) 0.25 (Zr sponge)
Tuticorin Alkali Chemicals & Fertilizers Ltd, Thoothukudi Synthetic Rutile DCW Ltd Schwarzen Diett Thoothukudi	115 (soda ash) 105 (A/Cl)	DBM & Calcined Magnesite SAIL Refractory Co. Ltd (formerly Burn Standard Co. Ltd), Salem.	18 (calcined magnesite) 54 (DBM)
DCW Ltd, Sahupuram, Distt. Thoothukud TiO, Pigment	li. 48		48 (refractory)
VVTi Pigments (P) Ltd, (formerly, Kilbu Chemicals) Distt. Thoothukudi.	rn 13	Dalmia Magnesite Corpn., Chettichavadi Distt. Salem.	72 (DBM)
Iron & Steel		Ramkrishna Magnesite Mines, Salem.	3 (calcined)
Salem Steel Plant (SAIL), Salem.	180 (Crude/ Liquid steel)	Tamil Nadu Magnesite Ltd, Kurumbapatty, Distt. Salem.	19.5(calcined magnesite) 30(DBM)
JSW Steel Plant (acquired Southern Iron & Steel Co. Ltd), Salem.	1180 (sinter) 180 (pig iron) 1000 (specialised	Sri Pon Kumar Magnesite Ltd, Salem.	26.5 (DBM)
	alloy steel)	Silicon Carbide Carborandum Universal Ltd, Tiruvottiyur.	NA
Sponge Iron Akshara Industries Ltd, Eguvarpalayam, Distt. Thiruvallur.	60	Petroleum Refinery CPCL, Manali, Dist. Thiruvallur.	10500
Kaushik Steel Industries Ltd, Pappen Kup	pam 60	CPCL, Narimanam.	1000
Distt. Thiruvallur. Agni Steels Pvt Ltd, Olappalayam Road, Ingur, Distt. Erode.	30	(G): Grinding unit. Note: Data, not available for fertilizer and c respective website, is taken from Indian Fertil. FAI Statistics, 2015-16 and Survey of C	izer Scenario, 2015

Industries on cenario, 2015/ t Industry & Directory, 2016 respectively.

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